802.26E

PUR HOTMELT

Product Characteristic

- Strong initial adhesion, high final adhesion
- Short opening time, good positioning accuracy
- Has good adhesion to paper, CPL, and wood

Application Field

- Can be used for L-shaped door trims, CPL, paper veneer, PVC covered wooden moldings
- Can be used for wood board splicing

Technical Detail

- State : White or beige solid
- Density : about 1.25g/cm³
- Viscosity : 50000±15000 cP/150°C
- Open Time : 25±5s/40°C

Application Condition

- Substrate pre-treatment : The substrate surface should be clean and above room temperature (above 20°C)
- Processing Temperature : 130~190°C
- Composite process control: when covering CPL surface material, the glue temperature and blade temperature should be appropriately increased to soften the CPL surface material. In addition, the surface material must be softened by heating at the corners or in areas with irregular structures.
- Glue Spread : 50~120g/㎡ (Adjusted for different substrates and bonding strength requirements)
- Curing time: Appropriate air humidity is beneficial to the establishment of adhesive strength. When RT≥25°C, 90%≥RH≥40%, the recommended curing time is 3-7 days.

Gluing device

- 20-liter barrel packaged hot melt adhesive system, suitable for scraper equipment

Cleaning

Use our company's dedicated cleaning agent JWYP-201B to clean glue hose or hot melt system, and JWYP-202 for cleaning rollers.

Notes

A small amount of odorous gas may be released during melting, and corresponding protective and ventilation measures should be taken during construction.

Package

260g\2kg paper packaging, 20kg iron barrel packaging

Storage

Store in a cool and dry environment and avoid direct sunlight. The storage temperature should below 50°C.
Shelf life: 6 months.

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Services

Our service department provides free consultation services 24 hours a day. When there are changes in materials or processes, the suitability of this product must be confirmed through testing before use. Our company is not legally responsible for any amount exceeding the value of the product.

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